

NATIONAL NUCLEAR LABORATORY



AFCP

Advanced Fuel Cycle
Programme





Keynote: The objectives of ANSIC

Si Dilks, Head of Nuclear and Renewable Innovation, SICE, BEIS

Zara Hodgson, Head of Technology, Advanced Nuclear

Innovation Team, BEIS

PM's 10 Point Plan



Point 10: Green Finance and Innovation

10 Point Plan and Net Zero Strategy announced a broad set of policy measures to drive the UK to net zero, including a BEIS £1bn+ Net Zero Innovation Portfolio

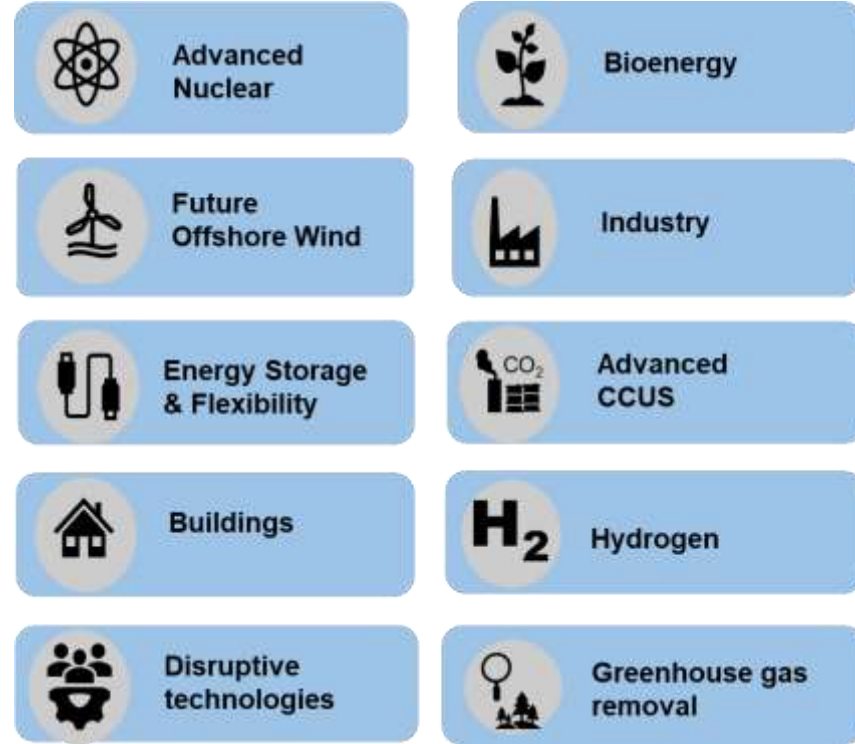
Point 3: Delivering New and Advanced Nuclear Power

Announced the associated £385m Advanced Nuclear Fund, together with aspirations of first SMR's and an AMR deo by early 2030's.



BEIS Net Zero Innovation Portfolio

- £1bn+ of funding.
- Aims to accelerate the commercialisation of innovative low-carbon technologies, systems and business models in power, buildings and industry and decrease the costs of decarbonisation.
- Builds on previous £505m Energy Innovation Programme., which included £180m Nuclear Innovation Programme
- Potential to unlock 300,000 jobs by 2030 in exports and domestic industry; enables savings across low carbon sectors; will have a strong regional impact.
- <https://www.gov.uk/government/collections/net-zero-innovation-portfolio>



The Advanced Nuclear Fund



SMRs

Funding for the Low
Cost Nuclear Challenge
- Phase 2.



AMR

Funding work to put
UK on a trajectory to a
HTGR demonstration
by early 2030



Under-pinning R&D.

Funding for cross
cutting and
underpinning R&D.



Enabling the Advanced Nuclear Sector



**Present
3rd Gen
Reactors**



**2030s
Small Modular
Reactors**



**2030s-40s?
Advanced Modular
Reactors**

How could HMG....

- **Accelerate capability in the supply chain?**
- **Unlock barriers to innovation?**
- **Promote collaboration in advanced nuclear technology?**



Advanced Nuclear Skills & Innovation Campus



PILOT PROGRAMME

- £2 million BEIS funding
- August 21 – March 22
- Springfields nuclear licensed site
- R&D at NNL Preston Lab

Nuclear Derived
Hydrogen to Gas
Networks

ANSIC Anchor

Industry &
Academic
Collaborative
Projects

5 Awards

Challenge-led
Feasibility Projects

10 Project Awards

Training and Skills

- NEET
- At School
- In Higher Education
- Early Career
- Expert Development





Nuclear Derived Hydrogen to Gas Networks Project

Phil Rogers, Technical Specialist – Core Materials Performance

NNL

Introduction



- First of a kind project
- Aim
 - **To assess the technical feasibility of distributing nuclear derived hydrogen through a converted gas network**
 - **Bring together the gas network and nuclear communities to address a key decarbonisation challenge**
 - **Better understand the synergies between the sectors and establish next steps**
- NNL partnered with DNV
- Value: £150,000. Leverage ~£225,000.



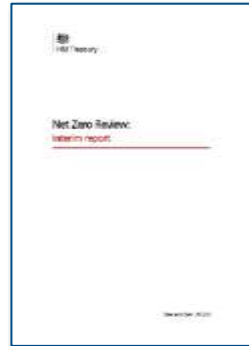
Policy led transition – opportunities for decarbonisation



<https://www.gov.uk/government/publications/the-ten-point-plan-for-a-green-industrial-revolution>



<https://www.gov.uk/government/publications/energy-white-paper-powering-our-net-zero-future>



<https://www.gov.uk/government/news/net-zero-review-publishes-initial-analysis-of-green-transition>



[Industrial decarbonisation strategy - GOV.UK \(www.gov.uk\)](https://www.gov.uk/government/publications/industrial-decarbonisation-strategy)



[Transport decarbonisation plan - GOV.UK \(www.gov.uk\)](https://www.gov.uk/government/publications/transport-decarbonisation-plan)



[UK government launches plan for a world-leading hydrogen economy - GOV.UK \(www.gov.uk\)](https://www.gov.uk/government/publications/uk-government-launches-plan-for-a-world-leading-hydrogen-economy)



[Heat and buildings strategy GOV.UK \(www.gov.uk\)](https://www.gov.uk/government/publications/heat-and-buildings-strategy)



[Mandating the use of sustainable aviation fuels in the UK - GOV.UK \(www.gov.uk\)](https://www.gov.uk/government/publications/mandating-the-use-of-sustainable-aviation-fuels-in-the-uk)

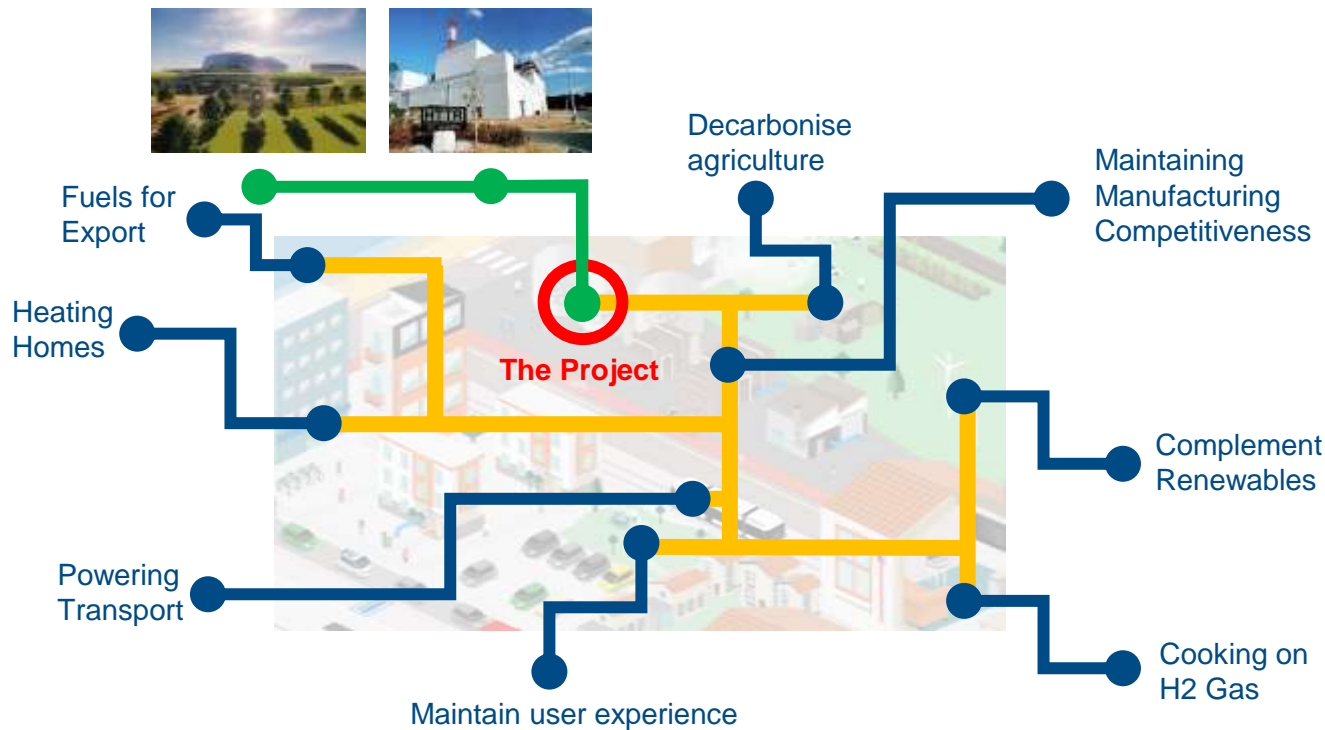


The challenge

- The energy distributed through the gas network is 3 times that of the electricity grid
- Decarbonisation of gas users is complex
- Hydrogen has been proposed to replace natural gas in the network
- This would have a large demand on hydrogen and certainty of production is required
- Hydrogen predictions equivalent to 16 – 48 large reactors
- Government is due to decide before 2026 on gas network conversion to hydrogen

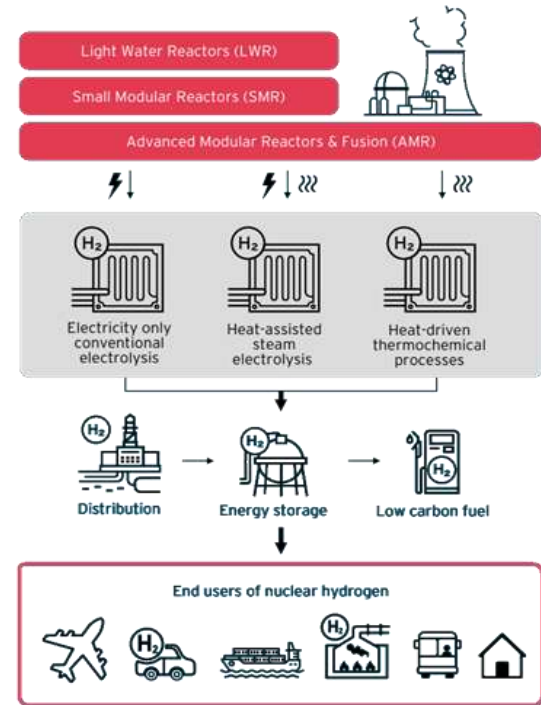


The project focus



Nuclear derived hydrogen

- Nuclear produced electricity plus conventional electrolysis
- Nuclear produced electricity and heat with steam electrolysis (improved efficiency)
- Nuclear produced heat (higher temperature) with thermo-chemical methods
- Scalable and consistent hydrogen production
- 4 x Rolls-Royce SMR
 - = H₂ for UK Chemical Industry
- 85 x High Temperature Gas Reactor (600 MW)
 - = H₂ for all UK domestic heating





Gas Network Transition

Sarah Kimpton, Vice President, DNV

Introduction to DNV



Our purpose

To safeguard life,
property, and the
environment

An independent assurance and risk management company

157

years

~12,000

employees

100,000

customers

100+

countries

5% R&D

of annual revenue

Ship and offshore
classification and advisory



Energy advisory, certification,
verification, inspection and
monitoring



Management system certification,
supply chain and
product assurance



Software, platforms and digital solutions



DNV ©

DNV



DNV key publications to guide strategic decisions

Industry Outlook

the industry outlook for the year ahead



2021

Technology Outlook

the technology landscape of the next decade



2030

Energy Transition Outlook

independent forecast of energy demand and supply



2050

DNV hydrogen specific publications



Heading for hydrogen

The oil and gas industry's outlook for hydrogen, from ambition to reality



Hydrogen as an energy carrier

Forecasts decarbonization driving significantly greater use of hydrogen for energy by 2050



Hydrogen Decarbonizing the heat

The benefits and challenges of hydrogen in decarbonizing



Hydrogen in the electricity value chain

More variability in the generation and demand of electricity

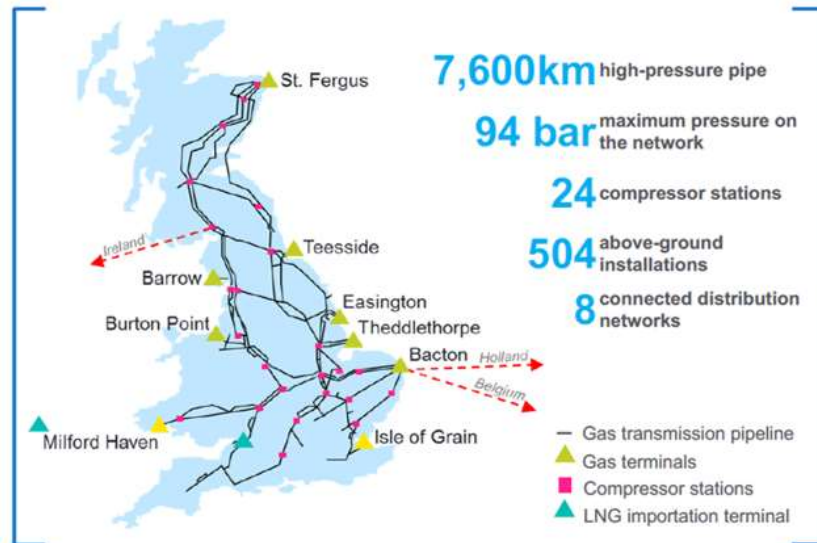


<https://www.dnv.com/power-renewables/energy-industry-insights/about-the-research.html>

Challenges for gas network transition



The National Transmission System (NTS):



Pressure Tier	Pressure
High Pressure (HP)	7 – 70 bar
Intermediate Pressure (IP)	2 – 7 bar
Medium Pressure (MP)	2 bar – 75 mbar
Low Pressure (LP)	< 75 mbar

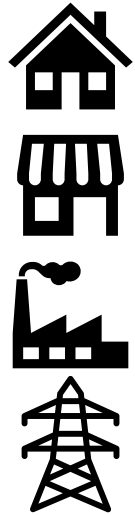
- SGN supplies all Scotland and South East and South England.
- Northern Gas Networks supplies Northern and North East England.
- Cadent supplies East Anglia, East Midlands, West Midlands, North London and North West.
- Wales & West Utilities supplies Wales South, Wales North and England in the South West.



Challenges for gas network transition



Every year, the gas networks deliver 900 TWh of energy



- 85% of total domestic heat
- 40% of total services energy use
- 46% of total industry energy use
- 41% of electricity generation



DNV Role and Perspective



- The gas network is designed for natural gas
- There are a range of materials
 - **Pipelines**
 - **Equipment / components**
 - **End-user appliances**
- Hydrogen can cause adverse effects
 - **Embrittlement**
 - **Cracking**
 - **Fatigue**
- Metallic mains replacement to polyethylene
- Hydrogen ready appliances / industrial burners



H21 phases 1 & 2, FutureGrid, Hy4Heat, LTS Futures



Opportunities and synergies



DESK BASED RESEARCH

Identity gaps
Survey network assets/operations
Hydrogen characteristics
Materials
Design off-line trials
North of England Report, H21, H100

OFF-LINE TRIALS

Odorant & gas detection
Materials, failures, consequences, repairs
Risk mitigation - technical, standards, procedures
QRA, safety case, exemptions, derogations
Hy4Heat, H21, H100, FutureGrid, LTS Futures

CONSUMER TRIALS

H100 Fife
H100 Fife Phase 2 conversions
H21 Phase 3a and 3b conversions
HyNet Homes
Deliver key learning across six agreed areas
Several hundred homes

PILOTS

Hynet FutureGrid
Future of LTS
Introduce transmission pipework
Scale up conversion to thousands of homes
Larger scale hydrogen production
Regional project linked to industrial clusters

ROLL OUT

National roll out
Market competition
Commercially viable
Bankable asset class

Low-carbon nuclear hydrogen can progress in parallel with renewable technologies



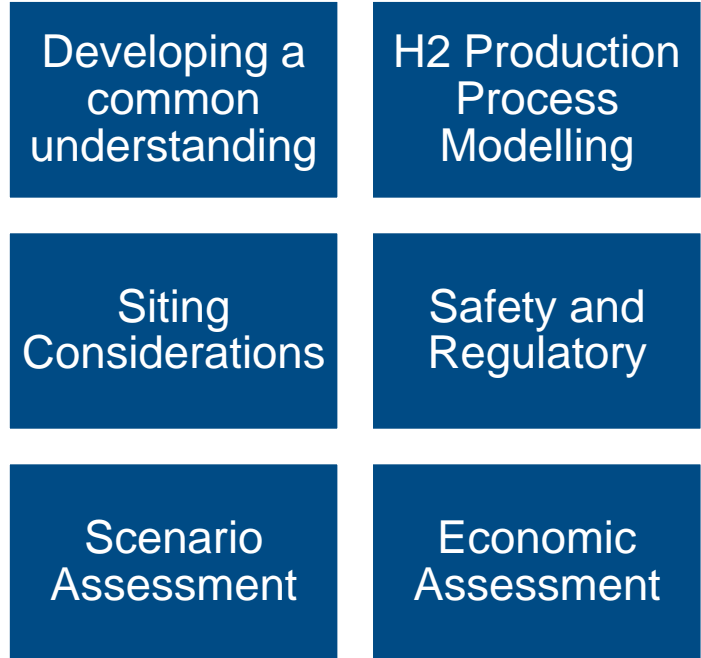


Project Detail and Outcomes

Approach and scope



- Collaborative technical projects
- Stakeholder and technical workshops
- Addresses key questions on how and whether nuclear can contribute
- Important to support:
 - **Policymaking and enabling steps**
 - **Investor opportunity**
 - **Regional development and decarbonisation**
 - **System level modelling**
 - **Whole system thinking**



Engagement



- Workshops at 3 different locations including Spadeadam and Preston
- At least 34 organisations have been engaged
- Seminars delivered to a wide range of stakeholders including National Grid, Ofgem, ONR and EA
- Presented at 6 conferences
- In dialogue with 3 organisations about future projects
- NNL joined two UK hydrogen associations
 - **On-going production of a paper 'Nuclear Enabled Hydrogen Policy Paper'**



Outcomes



- Nuclear and gas sector communities are actively working together
 - **Future projects to incorporate nuclear to regional decarbonisation plans could better define the demand on nuclear and in what locations**
- It is technically feasible to distribute hydrogen generated by different nuclear technologies in the gas network
 - **We can include nuclear as an option for gas network decarbonisation with confidence**
 - **UK has the capability to model from reactor to hydrogen**

Developing a common understanding

H2 Production Process Modelling

Siting Considerations

Safety and Regulatory

Scenario Assessment

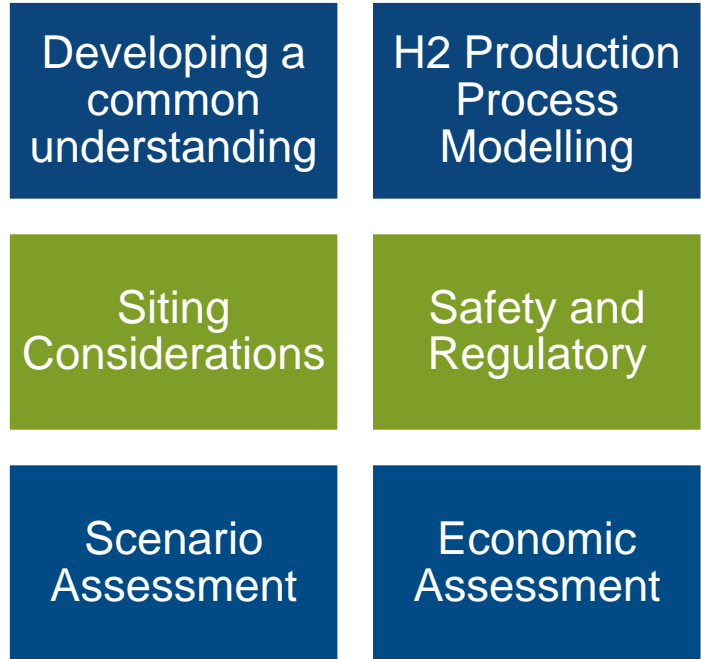
Economic Assessment



Outcomes



- Current siting policies provide limited scope to assess nuclear deployments in a range of locations to suit the gas network. However there are potential locations on the gas network where this would be suitable.
 - **Opportunity for flexible siting based on suitable geography, local demand and infrastructure**
- There are no regulatory or safety blockers
 - **We can progress to assessment of particular scenarios as 'test cases'**
 - **Opportunity for a regulatory forum for further horizon scanning activities**



Outcomes



- Current scenario modelling assessments do not fully account for nuclear derived hydrogen production, which provides a limited view of the role of ANTs
 - **Opportunity to include this to provide industry, government and investor insights**
- Economics of nuclear derived hydrogen could be attractive with the Regulated Asset Base financing model
 - **Opportunity for further assessments on ANTs, which could drive nuclear derived hydrogen cost below other production routes**

Developing a
common
understanding

H2 Production
Process
Modelling

Siting
Considerations

Safety and
Regulatory

Scenario
Assessment

Economic
Assessment



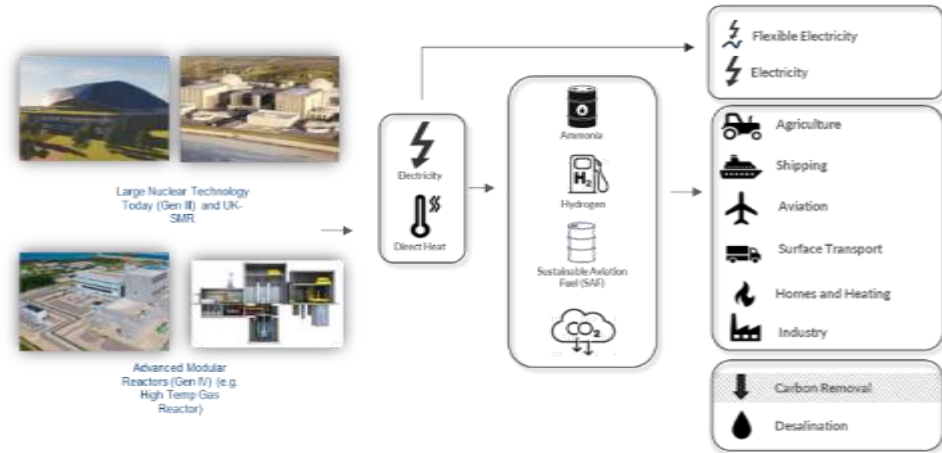
Opportunities

- To more fully assess UK decarbonisation pathways including nuclear – nationally and regionally
- Further development of the modelling suite to support UK decision making
- Techno-economic assessment of derivative products
- Wider collaborative approaches
- Consider the explicit benefits of nuclear in wider energy system
 - **Consistent energy source for economic development**
 - **Reduction in hydrogen storage requirements**



Conclusions

- ANSIC has enabled a new area of decarbonisation research that has great potential
- Lasting legacy with two sectors that have a common goal
- Provides a platform on which to build and a technical evidence base to rely on
- Pushing forward the role of nuclear with end users, establishing the demand and presenting all
- Established clear opportunities for further work to further exploit nuclear – hydrogen is just the start!!





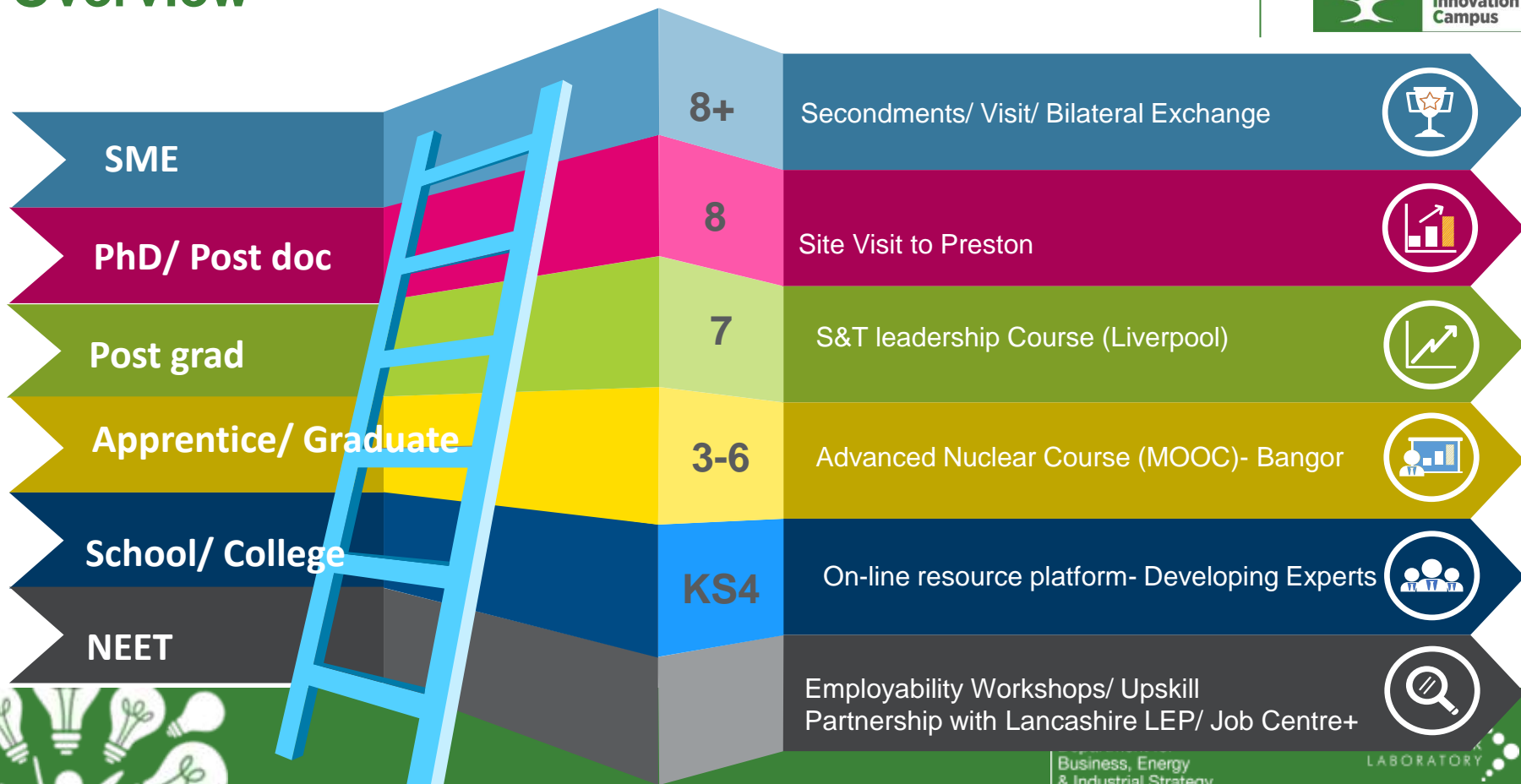
Skills, Training and Education

Liv Thompson, Head of Skills and Development, NNL

Kieron Hersnip, Early Careers Advisor, NNL

Steve Graham, Principal Scientist for Engineering Modelling, NNL

Overview



Employability Workshops



Delivered two series of Employability Workshops:

- 1) Targeted towards participants in the Lancashire area who's current professional status was NEET (Not in Employment, Education or Training) and
- 2) Targeted to individuals who are considering undertaking an apprenticeship

We campaigned using various methods including via Job Centre Plus customers, social media campaigns as well as a slot on BBC Radio Lancashire advertising the workshops.

Delivered a series of 1 hour workshops delivered via Microsoft Teams held in the afternoons. This format was received very well by participants due to the flexibility and convenience of the sessions.

"I had never seriously considered working in this industry until you provided me with a clear understanding into what is possible and removed the fog of unknowns that surrounds Nuclear energy."

"I was really nervous as I was expecting a seminar, this has been brilliant."

"Many thanks for delivering these fantastic sessions. I know from the feedback I have received from our customers they have found them invaluable."



Education Platform

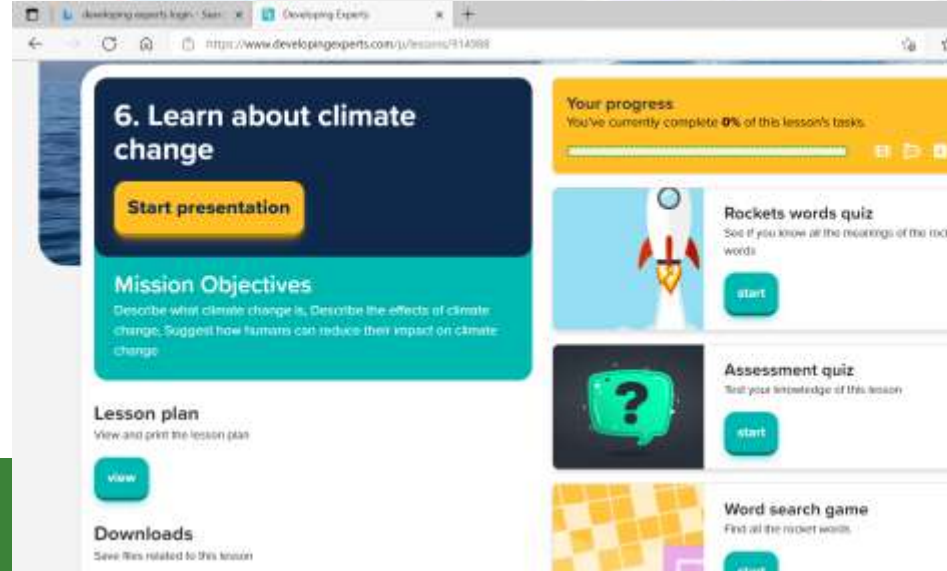
Key stage 4 Physics:

- Atomic Structure
- Energy

(20 lesson plans, 6 career films,

CoP 26: Climate Change:

- Primary
- Secondary
- Workplace



www.developingexperts.com



[Developing Experts](http://www.developingexperts.com)

S&T Leadership



Developed and delivered collaboratively between NNL and the University of Liverpool

Post-graduate Certificate in Science and Technology Leadership (level 7)

- Science Leadership and Ethics
- Evidence Based Scientific Writing
- Scientific Impact and Reputation
- Influencing Technical Decision Makers

New skills are applied in a 'real' science project

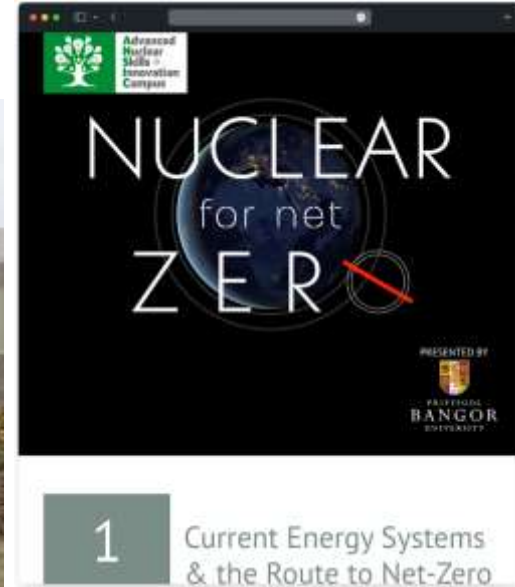
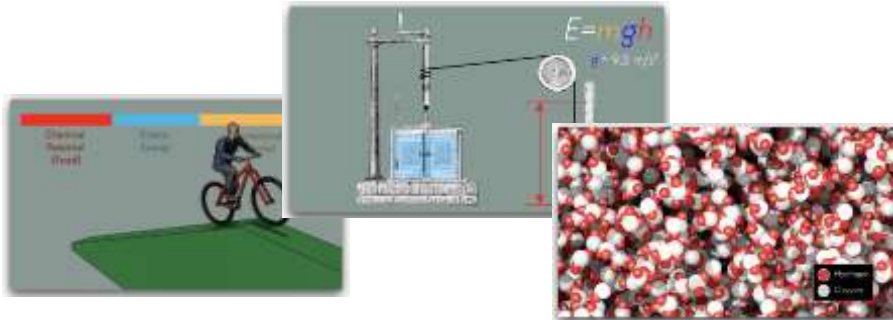


Bangor On-line Course

On-line course “Nuclear for Net Zero” primarily aimed at those with level 3 knowledge (AS/ A level)

3 modules:

- 1) Current energy systems and routes to net zero
- 2) The fundamentals of nuclear power and co-generation
- 3) Enabling net zero through co-generation



Secondments & Site Visits



Due to COVID we were not able to facilitate either the site visit to Preston for Post-doc researchers or the International Secondment task.

Instead a best-practice secondment guide was produced, and a details of the considerations for undertaking a visit to active facilities produced.

Additional scope was added to the education platform- COP 26

Are you a post-doctoral researcher interested in advanced nuclear science and innovation?

The National Nuclear Laboratory, The Department of Business, Energy & Industrial Strategy and the Advanced Nuclear Skills Innovation Campus invite you to visit the Springfield nuclear reactor housed here for a tour of NNL's Preston Laboratory and the Castle Park Campus.

Department for Business, Energy & Industrial Strategy | NATIONAL NUCLEAR LABORATORY | LIFE: Low Intensity Fuel Element

About Springfield

Springfield is the site where nuclear fuel has been manufactured for much of the UK fleet of reactors since the 1950's. Operated by Springfield Fuels Ltd, part of Westinghouse, it provides fuel for the current advanced gas cooled reactors (AGR) and exports pressurised water reactor (PWR) assemblies, UO₂ powder, granules and fuel products to customers around the world.

About the visit
Thursday 20th January 2022

Castle Park Campus

This visit will take you to the heart of the manufacturing capability. The Castle Park Complex, a modern highly automated facility using a range of advanced technologies to deliver the high quality fuel that is needed to keep our reactors operating. The tour of the plant will follow the route taken by the fuel from receipt as enriched uranium hexafluoride, through conversion to an oxide powder, followed by pressing and loading into fuel stacking baskets being placed into treated fuel assemblies. Expert guides will explain the processes involved and the inspection and quality assurance processes that must be adhered to before the fuel can leave the factory.

The National Nuclear Laboratory

The second part of the visit will be a tour of the National Nuclear Laboratory (NNL) Preston Laboratory, which is co-located on the Springfield site. You will learn about the work being carried out at NNL to support fuel manufacturing operations and to meet and resolve legacy waste materials.

As the UK government sets out its vision to achieve Net Zero by 2050, NNL is also leading the development of advanced technology and coated particle beds that will deliver performance and economic benefits for the next generation of reactors. On the tour you will be able to speak to researchers about what it is like to work in a cutting edge facility utilising state-of-the-art equipment, much of which has been designed and built using in-house design and engineering teams. You will also hear from researchers looking at attracting valuable companies from waste products that can be used in targeted alpha therapies for cancer treatment.

Places for the visit are limited to one person per university. For more information or to register your interest please contact Aylin Conington
A.CONINGTON@NNL.CO.UK
01243 35 1349

Registration closes 10th December 2021



Summary



- Range of activities and materials produced to support the upskilling of people of all academic levels around advanced nuclear
- Covid constraints allowed us to develop additional materials
- Activities undertaken have been created to have longevity
- Activities planned can be repeated/ rescheduled with minimal additional effort
- Feedback on all activities to date has been very positive
- Team have really enjoyed working of the tasks.





Introduction to Open Call Projects

Gary Bolton, ANSIC Technical Lead, NNL

Open Calls



1) Industry Innovator 2) Academic Research

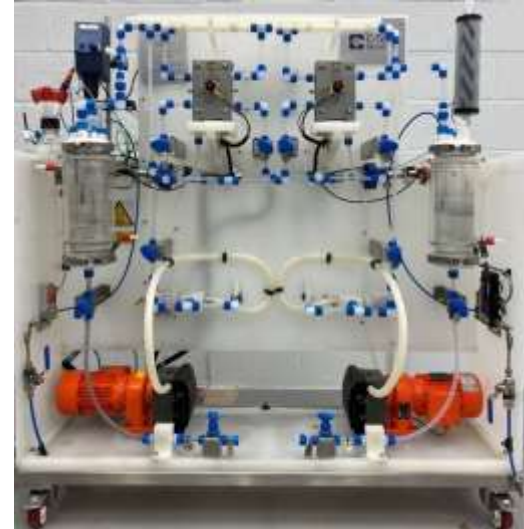
- Proposals sought for research projects that explore all potential uses of nuclear technology as part of a low carbon economy
- 74 organisations attended the online briefing events
- 18 Expressions of Interest and 13 full submissions
- Funding awarded to 5 organisations

The screenshot shows a webpage from the GameChangers website. The header includes the GameChangers logo and navigation links: CHALLENGES, ABOUT US, PARTNERS, PROJECTS, NEWS, EVENTS, and SIGN IN. The main content area features a title "Advanced Nuclear Skills and Innovation Campus: industrial innovator research and development projects". Below the title is a paragraph of text: "On behalf of the Department for Business, Energy and Industrial Strategy (BEIS) and the National Nuclear Laboratory (NNL), Game Changers are inviting proposals from businesses for access to facilities at NNL's Preston Laboratory to undertake research and development projects focussing on advanced nuclear technology." To the right of this text is a photograph of two people in white lab coats looking at a laptop. Below the text is another paragraph: "The projects must be undertaken between 8th November 2021 and 25th March 2022." This is followed by a longer paragraph: "This funding call is part of a short pilot of the Advanced Nuclear Skills and Innovation Campus (ANSIC), delivered by NNL on behalf of BEIS, and will provide innovation grants of up to €135k per project. It is intended that two innovation projects will be funded. The cost of instrument and facility access at NNL's Preston Laboratory and support from NNL experts will be covered by ANSIC, and therefore free at point of use for the successful applicants." Below this is a "Find out more" section with a paragraph: "In this call, proposals for research projects that explore all potential uses of nuclear technology as part of a low carbon economy are invited. This includes, but is not limited to, research projects investigating:" To the right of the text are two buttons: "GET CHALLENGE STATEMENT" and "APPLY".



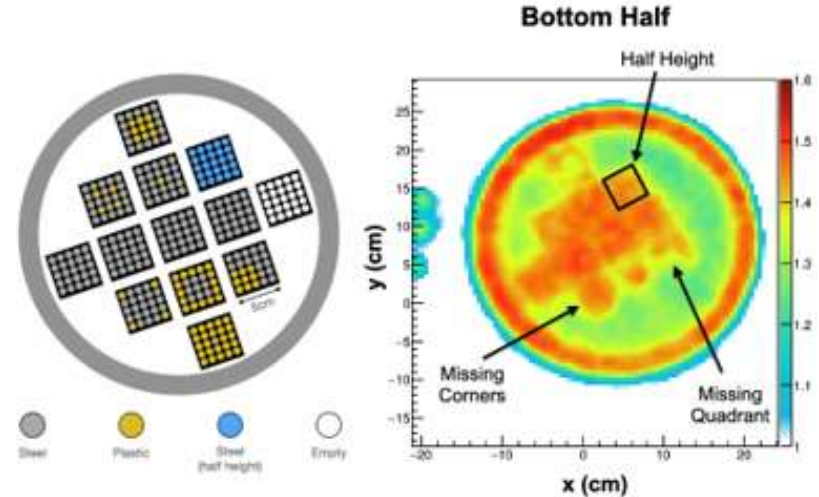
Electrochemical technology in nuclear material processing

- Significant reduction in waste effluent from recovery and separation processes
- Investigated recovery and separation applications in advanced fuel cycle processes, health and nuclear medicine, space propulsion and radioactive waste minimisation



De-risking muography for use in advanced nuclear systems and fuels

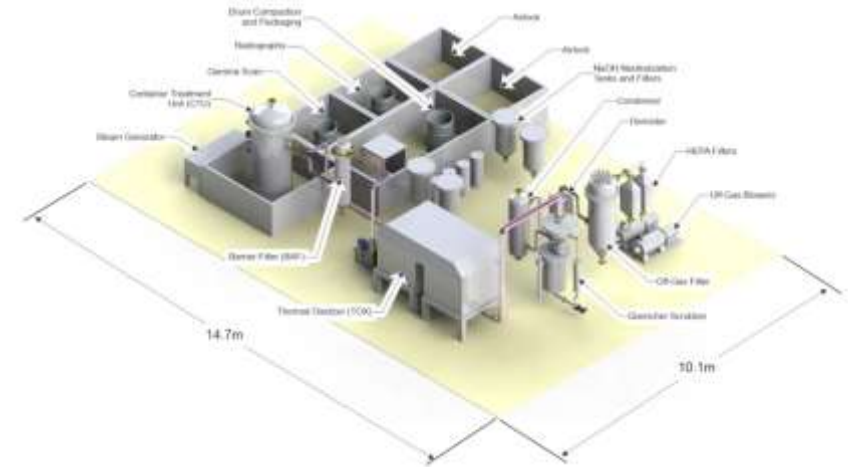
- Continuous monitoring of SMR spent fuel for safeguarding
- Quality assurance monitoring of HTGR coated particle fuels



inDRUM waste treatment system for GEN IV Reactor Waste

- Patented inDRUM technology has been designed for treating legacy and problematic waste
- Laboratory-scale experiments with liquid sodium and molten salt to investigate inDRUM for future Gen IV waste types

ANT – inDRUM Design



ANZAC@ANSIC: Advanced Technology Fuels in support of Net Zero And DeCarbonisation

- Uranium silicide is a leading candidate for the next generation of nuclear fuels
- Knowledge gaps are being addressed to support the safe deployment of uranium silicide as a fuel



Measurement and comparison of the physical properties of surrogate and active molten salt systems

- Working with molten salts of radioactive uranium species is difficult, expensive and time consuming
- Identification of potential surrogate salt species and benchmarking with active molten salt measurement parameters



Open Call Projects



Studsvik



THE UNIVERSITY
of EDINBURGH





Introduction to Feasibility Projects

Mark Bankhead, Gary Bolton, Michael Dawson

Feasibility Projects

- Based around detailed challenge statements
- Aimed at supporting the exploration and development of novel ideas and concepts
- Typical activities within a feasibility project include desk-based studies, development and production of small prototypes, and demonstrations
- Up to £25k funding available



Advancing heat exchangers



Digital technologies



Material irradiation

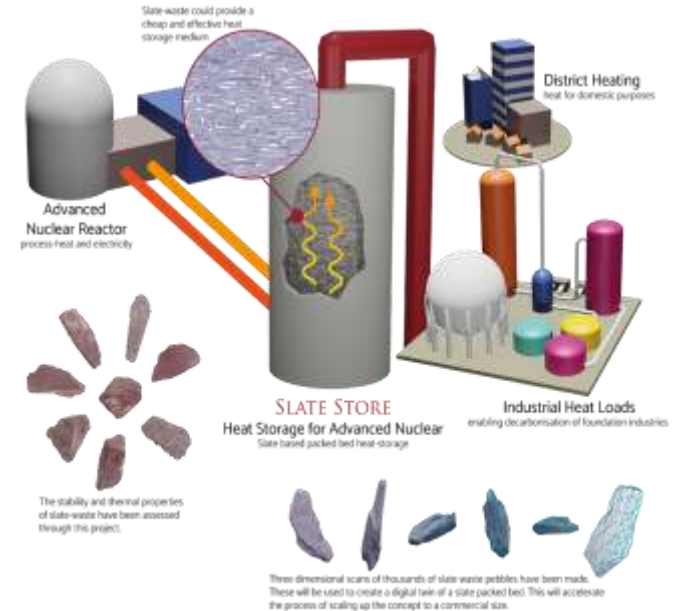


Advancing heat exchangers

- Advanced Nuclear Technologies have the potential to support decarbonisation
- Technologies capable of utilising high grade heat
- Enables non-electrical energy conversion systems
- Improves efficiency of electrical power generation
- Innovation for extracting and managing the reactor heat required.

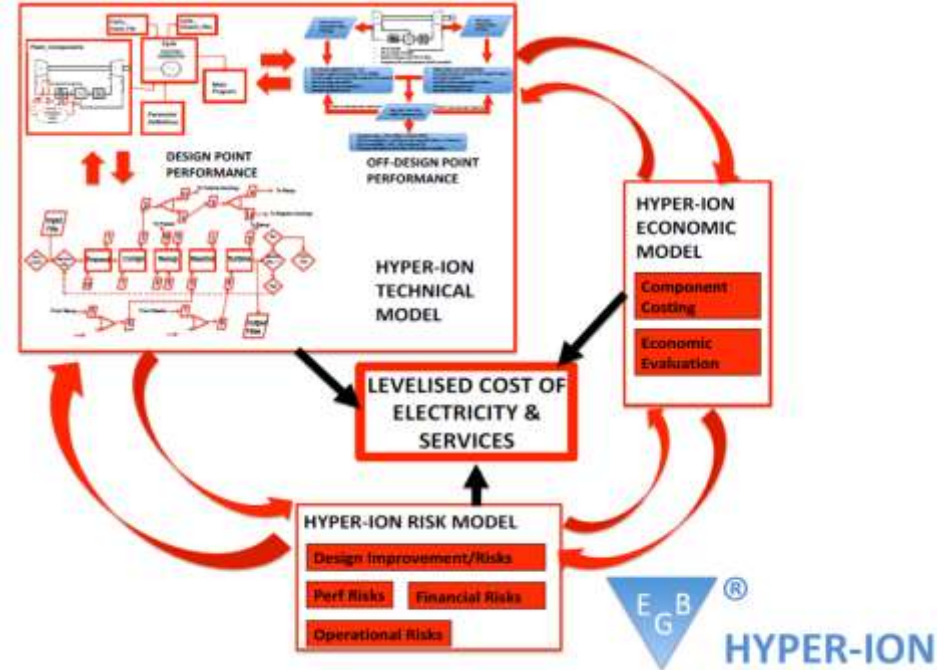


- Sustainable heat storage for advanced nuclear systems
- Novel materials such as slate
- Interface between advanced nuclear reactors and industrial consumers of heat.
- Provides flexibility depending of grid demand

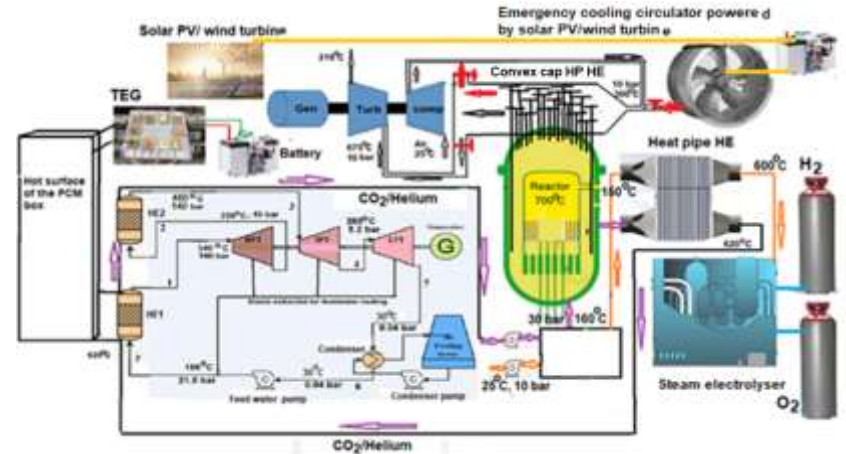


EGB Engineering

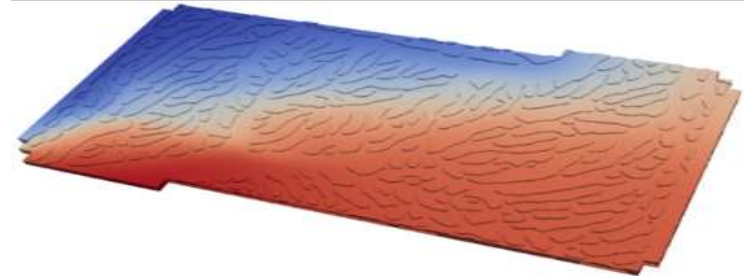
- Modelling of Heat, Energy Management and Conversion for Advanced Nuclear Technologies
- Feasibility of new plant designs + cogeneration
- Optimisation of plant performance + economics
- Aid the design + deployment decision-making process



- Heat pipe heat exchanger for high temperature electrolysis & thermoelectric generation to utilise the heat from a nuclear reactor
- Integrated energy system + associated technologies
- Heat pipe technologies to harness high grade heat
- Thermoelectric devices to enhance efficiencies
- Review of high temperature electrolysis



- Design for Additive Manufacturing: Robust Fluid Topology Optimization for High Temperature Heat Exchangers
- Optimised printed circuit heat exchanger design.
- Generative design in an entirely new field
- Step change in performance



Digital Technologies



Demonstration areas:

- Digital twins and Advanced Nuclear Technologies
- Collaboration, Assurance and Information Security
- Cloud and Large-scale Computing
- AI and computer simulation

Challenges:

- Breaking down information silos
- Making advanced industry 4.0 technologies accessible



KANDE International Ltd

KANDE



Demonstration of Permanently installed Ultrasonic Monitoring Array (PUMA) technology applied to nuclear power plant applications

- Demonstration of ultrasonic sensor array for online monitoring of NPP
- Value of demonstrator in developing digital twins of AMR systems for in-service monitoring of materials integrity



Trusted Ring ICMetrics Collaboration System

- Security solution for data collaboration based on connected device metrics
- Demonstrated how this technology could be used to enable secure cross sharing of data across organisations complimenting existing security solutions



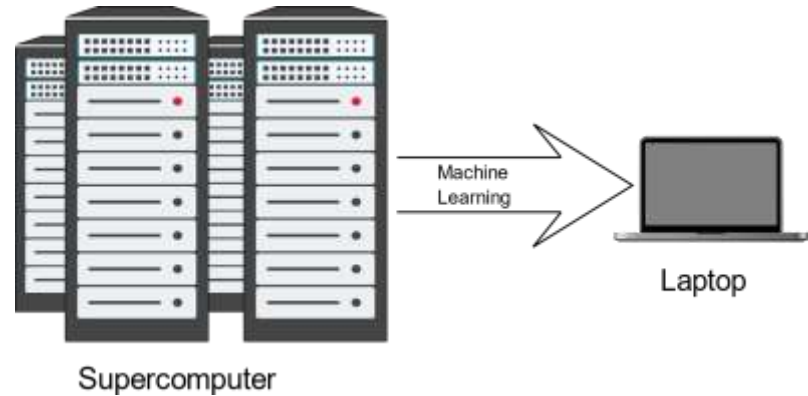
Agile visualisation of advanced nuclear technologies

- In a series of workshops, talked to a range of industry experts to identify the barriers to adopting VR/ AR
 - **Need for demonstrator/ test bed was identified**
- Developed a virtual visitors centre illustrated with NNL test rigs/ demonstrators



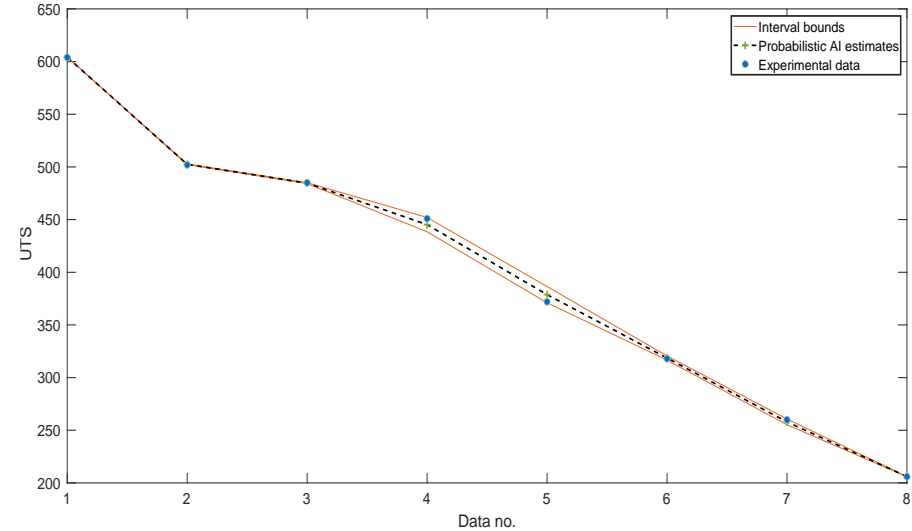
Application of machine learning technologies for the acceleration of massive high fidelity multi-physics simulations in nuclear engineering

- Developed ML technologies to accelerate 'computationally expensive' models of neutron flux in reactor cores
- Demonstrated considerable time savings could be achieved
- Benefits are increased fidelity of simulation to improve safety



Probabilistic AI for Prediction of Material Properties

- Developed AI technologies to digitally enhance sparse materials test data
- Demonstrated high accuracy of models increasing stakeholder confidence in AI technologies
- Reached out to national and international stakeholders to promote the adoption of the technology



Irradiation of material specimens



- Research reactors are currently the main source of medical and industrial isotopes
- Unique opportunity to develop ANT that can harness some of the energy produced to be used for irradiation of material specimens without affecting primary reactor operations



Viridian Consultants

Viridian Consultants



Irradiation of materials in advanced nuclear reactors

- Desk top study has highlighted several ways to irradiate materials in AMRs
- Four innovative approaches identified



NATIONAL NUCLEAR LABORATORY



AFCP

Advanced Fuel Cycle
Programme



**Advanced
Nuclear
Skills
Innovation
Campus**